

Date: Tuesday, 15/07/2008 9:17:13 AM
User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: FLOAT SKIDTUBE		
Job Number	: 40499			Part Number	: D412742013		
Estimate Number	: 10366			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 15/07/2008 S.O. No. :			Drawing Revision	: D		
Prsh Rev.	: NC			Material	:		
First Issue	: / / Type : SKIDTUBES			Due Date	: 15/08/2008 Qty: 1 Um: Each		
Previous Run	: 39105						
Written By	:						
Checked & Approved By	: JLD 08.15.08						
Comment	: Est Rev: A 05.10.13 New Issue KJ/JLM Est Rev:B 06-06-08 As per DS19336 JLM Est RevC 07-12-03 ECN 1072 DD verified by:JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL C 08/09/10 Red + white labels .
		<i>JLD 08/18/17</i> <i>S 08/09/11</i>
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-742-013 CHG004 1005 9CN 08/10
2.0	40499A	FLOAT SKID ASSEMBLY
		Comment: Sub-Component FLOAT SKID ASSEMBLY 1 x D412-742-043 Batch <i>40499A</i> <i>SD</i>
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit
4.0	D2571	Saddle, Fwd Out 205
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2571 Saddle Fwd Outside <i>339805</i> <i>SD</i>
5.0	D2572	Saddle, Fwd In 205
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2572 Saddle Fwd Inside <i>B410085</i> <i>SD</i>

W/O:		WORK ORDER CHANGES					
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Description :

6.0 D2573 Saddle, Aft Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D2573 Saddle Aft Outside B39008

SP

7.0 D2574 Saddle, Aft In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D2574 Saddle Aft Outside B40199

SP

8.0 D2876 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D2876 Saddle Spacer B36275

SP

9.0 D2877 Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D2877 Saddle Spacer B36274

SP

10.0 D34031 Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch
16 D3403-1 Bushing B37547

SP

11.0 D2747 Set Screw



SP

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 D2747 Bolt B39224

8/9/9

SP

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Description :

12.0 D35331 Set Screw



12093



SP

Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Set Screw

13.0 AN4C6A Bolt



SP

Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description

Batch

16 AN4C6A Bolt

M107242

14.0 AN4C52A BOLT



SP

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description

Batch

8 AN4C52A Bolt

M105423

15.0 AN6C12A BOLT



SP

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number Description

Batch

8 AN6C12A Bolt

M104287

16.0 D36723 Phenolic Washer



137374



SP

Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

PHENOLIC WASHER

17.0 AN960C416L WASHER



M108558



SP

Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

WASHER

18.0 D36729 Phenolic Washer



8/9/9



SP

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Job Number:



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Description :

19.0 AN960C616L WASHER



M107242



SD

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

WASHER

20.0 D367211 Phenolic Washer



B35524



SP

Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

PHENOLIC WASHER

21.0 MS210434 Nut



M108672



SD

Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)

Nut

22.0 AN4C7A Bolt



SP

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bolt

Batch: M106302

23.0 D34033 Bushing



SP

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 D3403-3

Bushing

B39130

24.0 D3405041 Lug Assembly



SD

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3405-041

GHW Lug

B35779

25.0 D3405043 Lug Assembly



SD

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3405-043

GHW Lug

B34841

8/9/9

SP

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Description :

26.0 AN4C46A BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part Number Description Batch
4 AN4C46A Bolt M101467 SP

27.0 MS210434 Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total : 29.0000 Each(s)

Pick:

Qty Part Number Description Batch
29 MS21043-4Nut M108672 SP

28.0 D3407041 Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3407-041 TOW RING B35780 SP

29.0 D34173 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part Number Description Batch
2 D3417-3 WASHER B33519 SP

30.0 D34561 Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 D3456-1 WASHER B340285 SP

31.0 AN3C37A BOLT



M109169

(X)
So

Comment: Qty.: 1.0000 EACH(s)/Unit Total : 1.0000 EACH(s)

BOLT

8/9/9

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Description :

32.0 AN3C40A BOLT



M106169



SP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOLT

33.0 AN3C41A BOLT



M106169 M108084



SP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOLT

34.0 AN3C42A BOLT



M106169



SP

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BOLT

35.0 AN3C43A BOLT



M106227



SP

Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

BOLT

36.0 AN3C46A BOLT



M106169



SP

Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

BOLT

37.0 AN960C10L washer



Comment: Qty.: 26.0000 Each(s)/Unit Total : 26.0000 Each(s)

washer

M108255



SP

38.0 MS210433 Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total : 13.0000 Each(s)

Nut

8/9/9



SP

39.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



S
02/09/08 (X)



Comment: INSPECT 100% KITS FOR COMPLETENESS

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Machine Or Operation:

Description :

40.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-742013

Location: ESS/10

41.0

QC21

FINAL/INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



10/08/10

W/O:		WORK ORDER CHANGES					
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